



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3954-3

Job Sheet 177806



Part No: D3954-3

Job Qty: 10 ea

Part Name: GWT Knob



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/18/18

Job Tracking No:

Due Date: 5/25/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D SHEETS 1,2 IPP REV:A 11.08.16 AS PER REV:C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		5/25/18	0.00	0.00	Start Up Waterjet		OK 18/06/27
100	Waterjet	10 pcs		5/25/18	0.00	1.99	Waterjet1		OK 18/06/27
110	QC	10 pcs		5/25/18	0.00	0.00	QC2 Waterjet-3		OK 18/06/27
115	Mill Conv	10 pcs		5/25/18	0.00	1.95	Mill Conv 1		18/7/17
117	QC	10 pcs		5/25/18	0.00	0.00	QC2		18/7/17
120	QC	10 pcs		5/25/18	0.00	0.00	QC8-4		18/7/17
170	Packaging	10 pcs		5/25/18	0.00	0.00	Packaging3	570g	JUL 17 2018
180	QC21-SA	10 Ea		5/25/18	0.00	0.00	QC21		JUL 17 2018

Part Op 100 - 1-Cut as per Dwg D3854

Descriptions: 115 - 1-OPEN TO TAP DRILL SIZE 2-TAP AS PER DWG D3954

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.375X03.000	M304 SS bar .375 x 3.00	1.5000 ft (.15 ea)	90-Start up Operation	5680902

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B0.375X03.000	2	2	0

Part Specifications

Specifications could not be found.

Plex 5/18/18 11:18 AM Dart.Gagnon.Michelle



Container No: S084731



Part: D3954-2

Job No: 177806

Serial No/Batch: S084731

Revision:

Inspector:

Exp Date:

Instructions:

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FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	09.06.11	New Issue	KJ	
B	09.11.04	Dwg Rev updated	KJ	
C	12.03.08	Dwg Rev updated	KJ	
D	13.02.27	Dwg Rev updated	KJ	